## DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

E-253 Revision 19

CONTINENTAL C145-2, -2H, -2HP O-300-A, -B, -C, -D, -E

November 1, 2011

## TYPE CERTIFICATE DATA SHEET NO. E-253

Engines of models described herein conforming with this data sheet (which is part of Type Certificate No. 253) and other approved data on file with the Federal Aviation Agency, meet the minimum standards for use in certificated aircraft in accordance with pertinent aircraft data sheets and applicable portions of the Civil Air Regulations provided they are installed, operated, and maintained as prescribed by the approved manufacturer's manuals and other approved instructions.

Type Certificate Holder Continental Motors

P.O. Box 90

Mobile, Alabama 36601

Type Certificate Holder Record Teledyne Continental Motors

Ownership & name change as of April 19, 2011 (Continental Motors, Inc.)

odel	C145-2, -2H, -2HP	O-300-A, -B, -C, -D
		E
Type	6HOA	
Rating, ICAO or ARDC standard atmosphere		
Max. continuous hp., rpm, full throttle		
at sea level pressure altitude	145-2700	
Takeoff hp., 5 min., r.p.m., full throttle at		
sea level pressure altitude	145-2700	
Fuel (min. grade aviation gasoline)	80/87	
Lubricating Oil		
Oil inlet temperature	Oil grade	
Below 120° F.	SAE 20	
Over 120° F.	SAE 40	
Bore and stroke, in.	4.0625 x 3.875	
Displacement, cu. in.	301	
Compression ratio	7.0:1	
Weight (dry), lb.	268	
C.G. location		
(with accessories where eligible)		
Fwd. of mounting lug rear face, in.	8.1	
Below crankshaft, in.	1.6	
Propeller shaft, SAE No.	See NOTE 7	
Carburetion	Marvel-Schebler MA-3SPA	
	P/N 530490	
Ignition, dual, magnetos	CMI/TCM/Bendix-Scintilla SF6LN-12 or S6LN-21 or	
	S6LSC-21 or J. I. Case Model 67 or Slick Electro 664;	
	or 1 ea. CMI/TCM/Bendix-Scintilla S6LN-200 or -204	
Timing, °BTC	Right 26, Left 28	
Spark plugs	(See NOTE 8)	
Oil sump capacity, qt.	8; 7.46 usable at 5° nose-up and	
	5.6 usable at 5° nose-down; 7.76	
	usable at 10° nose-up and 3.77 usable	
	at 10° nose-down attitudes	
NOTES	1,2,3,4,5,7,8	1,2,3,5,6,7,8

<sup>&</sup>quot;- - -" indicates "same as preceding model"

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Certification Basis CAR 13

Type Certificate No. 253 issued for C145-2 December 5, 1947; C145-2H added April 1, 1949; C145-2HP added January 27, 1953; O-300-A added May 12, 1954; O-300-B added September 27, 1955; O-300-C added February 24, 1959; O-300-D added

June 1, 1960; O-300-E added April 3, 1963.

Production Basis Production Certificates Nos. 7 and 508.

NOTE 1. Maximum permissible cylinder head, barrel and oil inlet temperatures, 525°F, 290°F, and 225°F, respectively.

Maximum oil inlet temperature limit is 240°F, when using Spec. MHS-24 oil SAE No. 50 above 40°F ambient and SAE No. 30 or 10W30 below 40°F ambient. Lubricating oils qualified under SAE-J1899 or J1966 are considered qualified under CMI Spec MHS-24

NOTE 2. Pressure limits for normal operation:

Fuel at carburetor inlet: For pump system: 1½ to 6 p.s.i.g.

For gravity system: Minimum 11 in. fuel head differential between

carburetor fuel inlet fitting and float bowl chamber,

maximum 6 p.s.i.g.

Oil 30 to 40 p.s.i.g.

NOTE 3. The following accessory drive or mounting provisions are available:

				Speed Ratio			Maximum
			Direction of	<u>to</u>	Max. Torque	<u>(inlb.)</u>	Overhang
	Accessory	Type of Drive	Rotation*	Crankshaft	Cont.	<u>Static</u>	Moment (inlb.)
	Generator	Automotive	CC	2.035:1	60	600	100
**	Starter	Automotive	C	35.77:1			
***	Starter	Automatic	C	24.727:1			
		engagement					
****	Vacuum Pump	AND 20,000	CC	1.5451	100	800	25
	Fuel Pump	Automotive		0.500:1			
		diaphragm					
****	*Governor	AND 20,010		1:1	29	825	50

- \* C Clockwise viewing drive pad, CC Counter Clockwise
- \*\* Delco-Remy gear reduction drive and starter eligible on all models except O-300-D and -E.
- \*\*\* Delco-Remy starter (CMC P/N 627842) with Continental adapter P/N 628158 eligible on Model O-300-D and -E only.
- \*\*\*\* Vacuum pump drive available on Model O-300-D and -E only.
- \*\*\*\* Governor drive available on Model O-300-E only.
- NOTE 4. Model designation suffix "H" on model C145-2 denotes the incorporation of crankcase and crankshaft provisions for use of a hydraulically controllable propeller from the engine oil pressure. Model designation suffix "P" denotes engine eligible for pusher installation as permitted by a special crankcase and front main bearing.
- NOTE 5. C145 series engines equipped with dampered crankshafts are identified by suffix letter "D" following the engine serial number which denotes one each 5th and 6th order dampers. O-300 series engines are also equipped with crankshaft incorporating one each 5th and 6th order dampers.
- NOTE 6. O-300-A is similar to C145-2 except parts material and ignition component substitutions. O-300-B is similar to O-300-A except incorporates crankcase and crankshaft provisions for use of a hydraulically controllable propeller from the engine oil pressure. O-300-C is identical to O-300-A except for propeller flange provision as indicated. O-300-D is similar to O-300-C except for provisions for Continental right angle automatic engagement starter drive which incorporates a vacuum pump drive. O-300-E is similar to O-300-D except for incorporation of governor drive pad and crankshaft provisions to supply governor oil to propeller.

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NOTE 7. Propeller shaft

C145-2, -2H, -2HP; O-300-A, -B: SAE-AS127 No. 3 flange

O-300 C, -D, -E: ARP502 Type I flange 4-7/8 in. o.d. by .31 in. thick with six ½ bolt

holes in 4 in. diameter circle. O-300-E has provisions for transfer of

governor oil to propeller.

NOTE 8. The following spark plugs and/or those listed in CMI Service Information Letter SIL03-2 are approved on this engine:

AC: HSR83IR, SR83IR, SR83P, HSR83P, A88, S88, S88D, HS88, SR88, HSR88, SR88D,

Auto Lite: BR4, BR4S, BR4SB, H15, SH15, SH 15R, SH20A, SH150, SH200A

BG: RB485S, RB919SR5, RB955S, 706, 706S

Champion: C26S, RC26S, C27, C27S, REM38E, REM38P, REM38W, RHM38P, RHM38W, RED39N,

REM39N, RHD39N, RHM39N, REM40E, RHM40E, D41N, ED41N, EM41N, M41N, M42E,

E142E

Red Seal: SA190, SE190, SJ190, SE230, SJ230

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