

7-31-37

Revised 9-21-37

<u>Part No.</u>	<u>Part Name and Description</u>	<u>No.Of Units</u>	<u>Unit Price</u>	<u>Total</u>
503726	<p>Camshaft housing and stud assembly</p> <p>Several cranks had appeared where abrupt changes in section took place. Larger radii were used in these fillets and the housing materially strengthened where failure occurred. (See E.S.M.R. Serial No. #-57-285-62)</p> <p>The above changes in design required changes in the pattern equipment, the cost of which is incorporated in the price on these two articles.</p> <p>New Parts - redesigned as above</p>	2	468.63	937.26
503736	<p>Cover - camshaft housing</p> <p>Several cracks appeared where stress concentration occurred, particularly around the scallops for the screw holes. These scallops were eliminated and the section increased at the points of failure. (See E.S.M.R. Serial No. E-57-285-62)</p> <p>The above changes in design required changes in the pattern equipment, the cost of which is incorporated in the price on these two articles.</p> <p>New parts redesigned as above</p>	2	202.86	405.62
Total of Replacement parts List dated 7-31-37 .....				\$1342.88

