

6-30-37

<u>Part No.</u>	<u>Part Name and Description</u>	<u>No. of Units</u>	<u>Unit Price</u>	<u>Total</u>
503587	Bearing - reduction gear idler rear The bearing condition was good but had gone out of round probably caused by something passing through the reduction gears as this bearing has been in good condition for some time. Replaced with new bearing, no change.	1	16.08	16.08
501013	Bushing - 1-1/4 I.D. x 1-15/32 O.D. x 1-3/8 shouldered. This bushing had seized on shaft and turned in case probably caused by reduction gear bearing forcing the housing out of alignment. Replaced with new bearing, no change.	1	10.26	10.26
503508	Reduction gear housing - rear The failure of bearings number 503587 and 501013 necessitated the re-boring of the housing to accommodate new ones. Re-work present housing	1	29.40	29.40
501008	Bushing 1-7/16 I.D. x 1-21/32 O.D. x 11/16 shouldered. This bushing had seized and turned in case probably caused by failure of bushing number 501013. Replaced with new bearing, no change.	1	10.86	10.86
500524	Bushing - accessory drive eccentric The condition of the bushing was satisfactory but the hole in the case had been forced out of position and out of round. Replaced with new part oversize on O.D.	1	23.47	23.47
503502	Crankcase - R.H. The failure of bearing number 501008 necessitated re-boring of the crankcase to accommodate new bushings oversize on the O.D. Re-work present crankcase.	1	26.30	26.30
503565	Shaft - accessory drive Both front journals were scored from the failure of bushings and the shaft was sprung out of alignment. Rework present shaft.	1	<u>16.48</u>	<u>16.48</u>

Total of Replacement Parts List dated 6-30-37 ..... \$132.85

